

BRITISH METRICS

HIGH SPEED STEEL
METRIC TWO FLUTE DOUBLE-END
END MILLS
SERIES 770



Mill Dia.	Shank Dia.	Length of Cut	Overall Length	Ordering Number
2.0	3/8	1/4	3	7700002
3.0	3/8	3/8	3 1/16	7700003
4.0	3/8	7/16	3 1/8	7700004
5.0	3/8	1/2	3 1/8	7700055
6.0	3/8	1/2	3 1/8	7700006
7.0	3/8	9/16	3 1/8	7700007
8.0	3/8	9/16	3 1/8	7700008
10.0	1/2	13/16	3 3/4	7700009
12.0	1/2	13/16	3 3/4	7700013
14.0	5/8	1 1/8	4 1/2	7700014
16.0	3/4	1 5/16	5	7700016
18.0	3/4	1 5/16	5	7700018
20.0	7/8	1 9/16	5 1/2	7700019
22.0	1	1 5/8	5 7/8	7700021
24.0	1	1 5/8	5 7/8	7700024

HIGH SPEED STEEL
METRIC FOUR FLUTE DOUBLE-END
END MILLS
SERIES 776



Mill Dia.	Shank Dia.	Length of Cut	Overall Length	Ordering Number
2.0	3/8	1/4	3	7700102
3.0	3/8	7/16	3 1/16	7700103
4.0	3/8	7/16	3 1/8	7700104
5.0	3/8	1/2	3 1/4	7700155
6.0	3/8	5/8	3 1/4	7700106
7.0	3/8	11/16	3 3/8	7700107
8.0	3/8	3/4	3 1/2	7700108
10.0	1/2	1	4 1/8	7700110
12.0	1/2	1	4 1/8	7700112
14.0	5/8	1 3/8	5	7700114
16.0	3/4	1 5/8	5 5/8	7700116
18.0	3/4	1 5/8	5 5/8	7700118
20.0	7/8	1 7/8	6 1/8	7700120
22.0	1	1 7/8	6 3/8	7700122
24.0	1	1 7/8	6 3/8	7700124

METRIC TWO FLUTE SINGLE-END
END MILLS
SERIES 777 : SUPERIOR IMPORT - HIGH SPEED STEEL
SERIES 778 : PREMIUM USA - M-42 COBALT STEEL



Mill Dia.	Shank Dia.	Length of Cut	Overall Length	Ordering Number	
				Superior Import	Premium USA
2.0	3/8	1/4	2 5/16	7772020	-
2.5	3/8	9/32	2 5/16	7772025	-
3.0	3/8	3/8 (5/16)	2 5/16	7772030	7781203
3.5	3/8	3/8	2 5/16	7772035	-
4.0	3/8	7/16	2 5/16	7772040	7781204
4.5	3/8	7/16	2 5/16	7772045	-
5.0	3/8	1/2	2 5/16	7772050	7781205
5.5	3/8	1/2	2 5/16	7772055	-
6.0	3/8	1/2	2 5/16	7772060	7781206
7.0	3/8	9/16	2 5/16	7772070	7781207
8.0	3/8	9/16	2 5/16	7772080	7781208
9.0	3/8	9/16	2 5/16	7772090	7781209
10.0	3/8	13/16	2 1/2	7772100	7781210
11.0	3/8	13/16	2 1/2	7772110	7781211
12.0	3/8	13/16	2 1/2	7772120	7781212
12.5	1/2	1	3	7772125	-
13.0	1/2	1 (1 1/8)	3 (3 1/8)	7772130	7781613
14.0	1/2	1 1/8	3 1/8	7772140	7781614
15.0	1/2	1 1/8	3 1/8	-	7781615
16.0	1/2 (5/8)	1 5/16	3 5/16 (3 7/16)	7772160	7782016
17.0	5/8	1 5/16	3 7/16	-	7782017
18.0	1/2	1 5/16	3 5/16 (3 7/16)	7772180	7782018
19.0	3/4	1 5/8	3 7/8	-	7782419
20.0	3/4	1 1/2	3 3/4	7772200	7782420
21.0	3/4	1 1/2	3 3/4	-	7782421
22.0	3/4	1 1/2	3 3/4	7772220	7782422
23.0	7/8	1 7/8	4 1/8	-	7782823
24.0	3/4 (1)	1 1/2 (2)	3 3/4 (4 1/2)	7772240	7783224
25.0	3/4 (1)	1 5/8 (2)	3 7/8 (4 1/2)	7772250	7783225
26.0	3/4	1 5/8	3 7/8	7772260	-
28.0	1	2	4 1/2	-	7783228
30.0	1	1 5/8	4 1/8	7772300	-
32.0	1	1 5/8 (2)	4 1/8 (4 1/2)	7772320	7783232
35.0	1	1 5/8 (2)	4 1/8 (4 1/2)	-	7783235
36.0	1	1 5/8 (2)	4 1/8 (4 1/2)	7772360	7782236
40.0	11/4	2	4 1/2	-	7784040
45.0	11/4	2	4 1/2	-	7784045
50.0	11/4	2	4 1/2	-	7784050

METRIC FOUR FLUTE SINGLE-END
END MILLS
SERIES 779 : SUPERIOR IMPORT - HIGH SPEED STEEL
SERIES 780 : PREMIUM USA - M-42 COBALT STEEL



Mill Dia.	Shank Dia.	Length of Cut	Overall Length	Ordering Number	
				Superior Import	Premium USA
2.0	3/8	1/4	2 5/16	7793020	-
2.5	3/8	9/32	2 5/16	7793025	-
3.0	3/8	3/8	2 5/16	7793030	7801203
3.5	3/8	3/8	2 3/8	7793035	-
4.0	3/8	1/2	2 3/8	7793040	7801204
4.5	3/8	1/2	2 3/8	7793045	-
5.0	3/8	5/8 (6/16)	2 7/16 (2 1/2)	7793050	7801205
5.5	3/8	5/8	2 7/16	7793055	-
6.0	3/8	5/8	2 7/16 (2 1/2)	7793060	7801206
7.0	3/8	3/4 (11/16)	2 1/2	7793070	7801207
8.0	3/8	3/4	2 1/2	7793080	7801208
9.0	3/8	3/4	2 1/2	7793090	7801209
10.0	3/8	1	2 11/16	7793100	7801210
11.0	3/8	1	2 11/16	7793110	7801211
12.0	3/8	1	2 11/16	7793120	7801212
12.5	1/2	1 1/4	3 1/4	7793125	-
13.0	1/2	1 1/4	3 1/4	7793130	7801613
14.0	1/2	1 3/8	3 1/8 (3 3/8)	7793140	7801614
15.0	1/2	1 3/8	3 1/8	-	7801615
16.0	1/2 (5/8)	1 5/8	3 1/8 (3 3/4)	7793160	7802016
17.0	5/8	1 5/8	3 3/4	-	7802017
18.0	1/2 (5/8)	1 5/8	3 3/4	7793180	7802018
19.0	3/4	1 5/8	4 1/8	-	7802419
20.0	3/4	1 7/8	4 1/8	7793200	7802420
21.0	3/4	1 7/8	4 1/8	-	7802421
22.0	3/4	1 7/8	3 3/4	7793220	7802422
23.0	7/8	1 7/8	4 1/8	-	7802823
24.0	3/4 (1)	1 7/8 (2)	4 1/8 (4 1/2)	7793240	7803224
25.0	3/4 (1)	1 7/8 (2)	4 1/8 (4 1/2)	7793250	7803225
26.0	3/4	2	4 1/4	7793260	-
28.0	1	2	4 1/2	-	7803228
30.0	1	2	4 1/2	7793300	-
32.0	1	2	4 1/2	7793320	7803232
35.0	1	2	4 1/2	-	7803235
36.0	1	2	4 1/2	7793360	7802236
40.0	11/4	2	4 1/2	7793400	7804040
45.0	11/4	2	4 1/2	7793450	7804045
50.0	11/4	2	4 1/2	7793500	7804050

NOTE : All dimensions shown in () refer to SERIES 778 PREMIUM USA End Mills

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